

Rotocultivador

Fraise rotative

Rotary tiller

ASR-GR-GRT



INSTRUCCIONES DE USO Y MANTENIMIENTO

INSTRUCTION AND MAINTENANCE MANUAL

MANUEL D'ENTRETIEN ET D'UTILISATION

LISTADO DE RECAMBIOS - SPARE PARTS LIST- LISTE PIÉCES DÉTACHÉES

Rev 2112_01



Estimado cliente: usted ha adquirido un equipo **AGRATOR** y por tanto ha sabido elegir una marca de gran calidad y prestigio, pero **NO OLVIDE** que el buen funcionamiento y la larga duración de la máquina **ESTAN EN SUS MANOS**.

UN BUEN MANEJO ASEGURA EL ÉXITO

AGRICULTOR, para un buen funcionamiento y rendimiento de su máquina, emplee siempre

AZADAS Y RECAMBIOS ORIGINALES AGRATOR

*Dear customer, thank you for choosing a piece of **AGRATOR** equipment, a brand of quality and prestige. Please **BEAR IN MIND** that the good operation and long lasting life of the machine **ARE IN YOUR HANDS**.*

A PROPER HANDLING ASSURES YOUR SUCCESS

***DEAR FARMER** for the best results and smoothest operation of your machine always use*

AGRATOR ORIGINAL SPARE PARTS AND BLADES

Cher client, vous avez acquis un outil **AGRATOR**, vous avez donc choisi une marque de qualité et de prestige. Veuillez **TENIR COMPTE** que le parfait fonctionnement et longue durée de la machine **SONT EN VOS MAINS**.

UNE BONNE UTILISATION ASSURE LE SUCCES

Cher agriculteur, pour avoir le meilleur rendement ainsi qu'un parfait fonctionnement, employez toujours.....

LAMES ET PIÈCES D'ORIGINE AGRATOR

MAQUINARIA AGRICOLA AGRATOR

SAFETY PRECAUTIONS



BE ALERT: When you see this symbol on a rotary tiller or in the instructions manual. It warns of a hazard which could lead to injury.

AGRATOR ROTARY TILLERS ARE SUPPLIED WITH OIL AND GREASE

**BEFORE STARTING THE OPERATION OF YOUR AGRATOR MACHINE
PLEASE MAKE SURE THERE IS ENOUGH SAE 80W90 OIL IN THE
GEARBOX AND THE SET(S) OF GEARS ON THE SIDE(S), ALSO REVIEW
GREASING POINTS.**

“DON'T FORGET IT...”

Before use

- Ensure operators have read and are familiar with the instructions contained in this publication.
- Consult the tractor Manufacturer's Manual for instructions on mounting implements and safe working methods.
- Ensure the rotary tiller is standing on firm, level ground with the parking prop in the lowered position.
- Make certain that all guards, cover, warning labels and safety devices are correctly fitted and operative.
- Ensure the work area is clear of bystanders.
- Inspect the work area for obstructions which may constitute a hazard.
- Disengage all clutches and shift into neutral prior to starting the tractor engine.

During use

- Observe all safe driving procedures such as reducing speed on slopes and sharp turns.
- Be alert for hidden obstructions, should an obstruction be struck, stop and check for damage to the rotary tiller before proceeding.
- Avoid working on ground where there is a risk of the tractor overturning.
- Do not cultivate across the face of slopes.
- Avoid disengaging the tractor transmission before raising the Rotocultivator from the ground.

After use

- Inspect the rotary tiller for damage.
- Check that all bolts, nuts and fasteners are tight.
- Carry out lubrication and maintenance as detailed in this publication.
- Disengage the PTO, drive when transporting the rotary tiller.

Always

- Wear substantial or safety footwear.
- Avoid loose clothing which may be moving parts.
- Remove the tractor ignition key, before handling or repairing the machine.
- Wear gloves when handling worn implements or parts with sharp edges.
- Ensure the Rotocultivator is not operated by children or untrained persons.
- Use the Rotocultivator only for the purpose for which it was designed, tested and in accordance with the instructions contained in this publication.
- Interpret "left" or "right" as left or right hand of the operator when sitting on the tractor seat and facing forward.

NEVER

- Touch any moving part of the rotary tiller or parts which be hot from operation.
- Check oil level whilst the rotary tiller is running.
- Carry out adjustments or repairs to a mounted rotary tiller unless the tractor engine is stopped and the rotary tiller firmly supported or lowered to the ground.
- Leave the tractor seat unless the rotary tiller is lowered the PTO drive disengaged, the gear shift in neutral, the brake applied, the engine stopped and the ignition key removed.
- Climb onto the machine when it is in operation.

PTO drive shaft guards

AGRATOR PRODUCTS are supplied with non-rotating PTO Drive Shaft guards which must be correctly fitted and well maintained.

BEFORE AND AFTER each use PTO driven implements should be examined to ensure the Drive shaft rotates freely in the guards, the guards are undamaged, securely fitted, correctly seated on the shaft grooves and the restraining chains attached to the tractor and implement.

Should the guards be broken damaged or badly fitted the implement must not be used until damaged parts have been replaced and/or bad fitting corrected.

Always ensure the guard tubes do not separate at the PTO drive shaft's longest working or transport length, or jam at its shortest.

Avoid damage to guards when the PTO drive shaft is being connected or disconnected from the tractor by resting it on a support.

Never allow PTO drive shaft guards to fall into the implement or drop to the ground; damage will almost certainly occur.

Always ensure the sliding surfaces of the guard tubes are clean and the guard bearings lubricated.

When replacing worn or damaged sections of the guard, use special tools available from the makers.

Always follow the fitting, lubrication and maintenance instructions supplied by the makers of the PTO drive shaft guard.



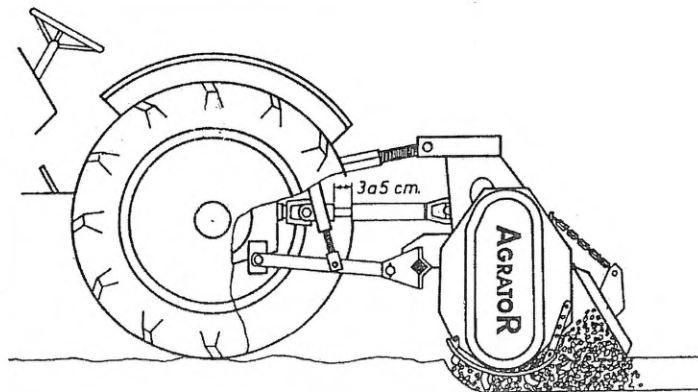
PTO DRIVE SHAFTS WITHOUT PROTECTION CAN KILL

I – COUPLING TO THE TRACTOR'S THIRD POINT SYSTEM

STANDARD RULES FOR THE WHOLE RANGE OF AGRATOR MODELS:

- 1.- Check if the size of the hitching pins corresponds to the hole of the arm link ball joints fixed on the bars of the tractor's hydraulic lifting.
- 2.- You must leave the machine over a flat surface, in hitching position.
- 3.- Put the tractor very slowly before the machine and take the lifting bars to the hitching pins, fixing them with the adequate lock pins. (Drawing nº 2).
- 4.- The central tractor's arm must be fixed in the third point of the machine with the pin that the tractor has.
- 5.- The PTO shaft for connecting the rotary tiller to the tractor is supplied with the same, and you must fix the machine's universal joint by the side of the clutch, being sure that the fixation pins of the said clutch are correctly put in the groove of the machine's universal joint. You must repeat the same operation with the other side of the universal joint and the tractor's PTO shaft.
- 6.- After this, tighten the stabilizing bars or the screws of the press that the tractors have for securing the fixation of the machine, without swaying.
- 7.- After stepping the tractor's clutch for avoiding the work of the machine or leaving the connection lever (we will talk later about it) in dead centre, you must lift slowly the hydraulic lifting for checking if the PTO shaft is put in the correct position. We recommend, for a good conservation of the universal joint, to left a play of 5 cm when the AGRATOR is in working position. In the case that this is not got, you must correct the position of the machine by means of the third point's screw of the press.

- 8.- If after performing the previous operations the perfect coupling is not achieved, the tractor's bars must be elongated, but **NEVER THE PTO SHAFT MUST BE SHORTENED**, because in this case the warranty is not granted.
- 9.- Don't lift the machine when is turning at a distance of more than 25 cm. from the ground to the rotor axle. If the lifting is too much, the PTO shaft can be broken. You must work with small angles and trying that they are the same in the two sides, being working angles not over 16° at 540 min^{-1} or 9° at 1000 min^{-1} . It's necessary to deactivate the PTO shaft meanwhile handling.
- 10.- Any machine is guaranteed if coupled to tractors with higher power that the one showed in each model.
- 11.- The correct position of the machine as regard the tractor is achieved when the universal joint is aligned in horizontal position leaving a gap of 5 cm between the male and female shaft. These dates are taken with the machine working at a middle depth.
- 12.- Check daily each bolt of the rotary tiller and mainly the bolts fixing the blades and spikes. When the soil is stony these revisions must be done oftenly.



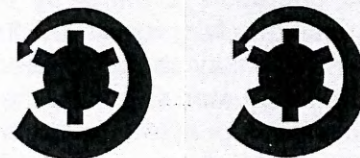
II – STARTING

In the rotary tiller the starting of the rotor axle must be made carefully, because once time connected the tractor's pto shaft, the rotor of the machine starts to turn, as we have informed in the I-7th point.

III.- GEARBOX

Our rotary tillers are supplied with a 1-speed or 4-speed gearbox, for a tractor PTO speed of 540 r.p.m. or 1.000 r.p.m

T.F. 540 T.F. 1000



IV.- OPERATION

- 1.- Taking the tractor with the engine working and the rotary tiller on the ground level, you must lower it slowly until the penetration inside the soil by itself, being controlled the depth by position of the skids, wheels or rear roller.
- 2.- Depth regulation.- Adjust the height of the lateral skids, both at the same level in the slides provided for such purpose.
- 3.- Granulometry of the soil: As agreed the type of crops, it will necessary more or less fine soil. For getting it, the rear movable hood of the machine can be fixed in different positions, playing at the same time with the different speeds of the rotor axel and the tractor's running. When grounds are under a high degree of humidity, we recommend to work with the adjustable rear hood completely lifted.
- 4.- We recommend to work always with the drive-shaft protector.
In case of checking the machine is suggested to stop the tractor's engine.
Don't allow anybody to approach close to the machine when you are checking the operation.



AVOID ANY NEGLECT THAT MAY CAUSE AN ACCIDENT...

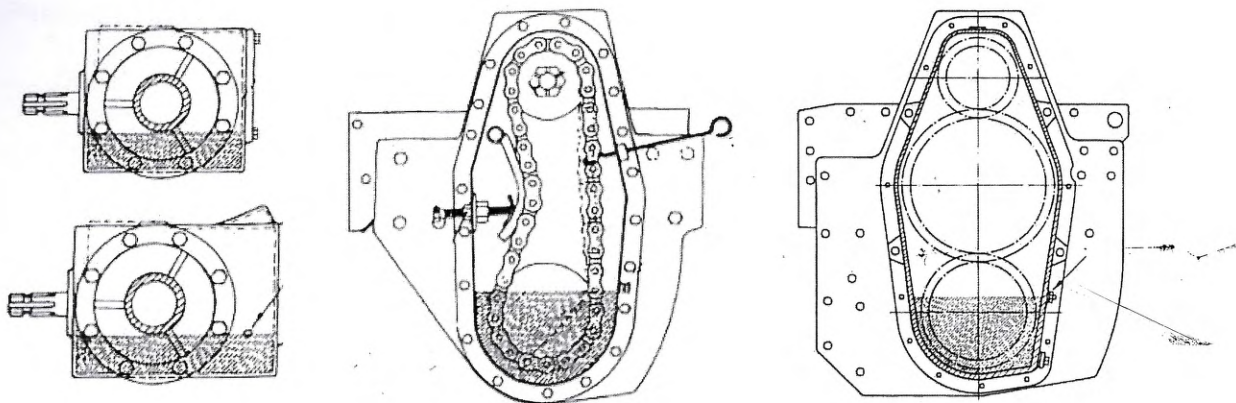
V.- FRICTION CLUTCH

This assembly has the object of stopping the machine and disconnecting it automatically from the tractor, by means of friction discs when blades or spikes stumble upon any obstacle, like roots, tree trunks, mother rock, etc.. With this blocking the transmission parts of the machine and the tractor itself are protected. After having cleared the obstacle, the clutch is connected itself.

When the machine has not been employed during certain time, is necessary to loosen the nuts as long as the springs remain without pressure. On doing so, lay the machine on the ground and start the tractor a few seconds in order that the clutch turns and becomes clean. After that, tighten nuts to the brim, turning back to loosen two or two and a half turns for permitting that the pression of the springs would be uniform for all of them.

VI.- TRACK TENSION

It's necessary to check the track tension oftenly for the correct working of the chain. This operation is made by means of the tool 1, that is a rod curved at the end, permitting to hitch up one of the chain links. Pulling outside, we can see the play of the chain. This play cannot exceed from 1,5 to 2 cm. for tautening we must move the bolt 2 to the adequated side, and the counter nut 3 for fixing the said bolt 2.

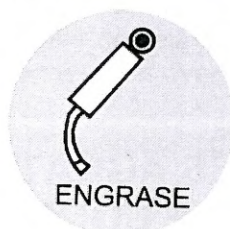


VI.I- GREASING



COMPROBAR EL NIVEL DE ACEITE
CHECK THE OIL LEVEL
VÉRIFIEZ LE NIVEAU D'HUILE
STELLEN SIE DEN ÖLSTAND FEST

**CADA 50 HORAS DE TRABAJO
REVISAR Y RELLENAR NIVEL
CON LUBRICANTE
(ISO 6743-6 CKD / SAE 90 - ISO 220)**



- A) It is necessary to grease daily all points of the universal joint, according with the decals posted on the machine (yellow labels). This greasing will be bone with be done with cup grease to be applied with PUM or PISTOL. The male shank of the PTO shaft should also be greased to assure easy sliding with the opposite union.
- B) The central group or drive box must be filled with SAE 80W90 OIL. It is done by loosening the threaded plug, filling with oil by the upper hole until it comes out by the lower opening. (Approx. capacity: 2 liters).
- C) The lateral gears transmission located on the left side, is provided with two threaded plugs, one in the upper and the other in the lower part. You must loose both sides, filling with SAE 80W90 OIL by the upper plug until it comes out by the lower hole. (Approx. capacity: 2 liters).

¡NEVER FILL UP TO THE TOP...!

¡¡NEVER USE BURNT OR RECUPERATED OILS...!!

¡Fill only with clean oil type SAE 80W90 OIL. The mechanical parts of the rotary tiller require the same care as your tractor!

AVOID THE ENTRANCE OF DUST, SOIL, SANDS and other foreign materials inside the driving units (chain, gears, gearbox). Clean carefully the holes for filling of oil, before handling these components.



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